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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
10/692,960	10/24/2003	Eugen Popescu	84181-00029 1859	
7590 06/29/2005			EXAMINER	
Gibson, Dunn & Crutcher LLP Attn: Stanley J. Gradisar Suite 4100			NGUYEN, DAO H	
			ART UNIT	PAPER NUMBER
1801 California			2818	
Denver, CO 80202			DATE MAILED: 06/29/2005	

Please find below and/or attached an Office communication concerning this application or proceeding.

		LA P At				
Office Action Summary		Application No.	Applicant(s)			
		10/692,960	POPESCU, EUGEN			
		Examiner	Art Unit			
		Dao H. Nguyen	2818			
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply						
THE MAILING DATE OF TH - Extensions of time may be available to after SIX (6) MONTHS from the mailing. If the period for reply specified above. If NO period for reply is specified above. Failure to reply within the set or extension.	IIS COMMUNICATION. under the provisions of 37 CFR 1.13 ng date of this communication. is less than thirty (30) days, a reply ve, the maximum statutory period w ded period for reply will, by statute, than three months after the mailing	'IS SET TO EXPIRE 3 MONTI 36(a). In no event, however, may a reply be within the statutory minimum of thirty (30) of rill apply and will expire SIX (6) MONTHS from cause the application to become ABANDOI date of this communication, even if timely fi	timely filed lays will be considered timely. om the mailing date of this communication. NED (35 U.S.C. § 133).			
Status						
1) Responsive to commu	inication(s) filed on 31 Ma	av 2005.				
2a) This action is FINAL .		action is non-final.				
	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.					
Disposition of Claims						
4)⊠ Claim(s) <u>1-16</u> is/are po 4a) Of the above claim 5)□ Claim(s) is/are 6)⊠ Claim(s) <u>1-8</u> is/are rejo 7)□ Claim(s) is/are 8)□ Claim(s) are su	(s) <u>9-16</u> is/are withdrawn allowed. ected. objected to.					
Application Papers						
Applicant may not reque Replacement drawing sh	a <u>24 October 2003</u> is/are: st that any objection to the disect(s) including the correction	a)⊠ accepted or b)⊡ objectodrawing(s) be held in abeyance. S	See 37 CFR 1.85(a). objected to. See 37 CFR 1.121(d).			
Priority under 35 U.S.C. § 119						
12) Acknowledgment is material a) All b) Some * c) 1. Certified copies 2. Certified copies 3. Copies of the ceapplication from	None of: of the priority documents of the priority documents ertified copies of the prior the International Bureau	s have been received in Applicative documents have been received.	ation No ived in this National Stage			
Attachment(s) 1) Notice of References Cited (PTO)	.892)	4) 🔲 Interview Summa	ary (PTO-413)			
Notice of References Cited (P102) Notice of Draftsperson's Patent D Information Disclosure Statement Paper No(s)/Mail Date 1203.	rawing Review (PTO-948)	Paper No(s)/Mail				

DETAILED ACTION

In response to the communications dated 10/24/2003 through 05/31/2005, claims
 1-16 are active in this application.

Acknowledges

2. Receipt is acknowledged of the following items from the Applicant.

Information Disclosure Statement (IDS) filed on 12/18/2003. The references cited on the PTOL 1449 form have been considered.

Applicant is requested to cite any relevant prior art if being aware on form PTO-1449 in accordance with the guidelines set for in M.P.E.P. 609.

3. Applicant made a provisional election without traverse to prosecute the invention of Group I, claims 1-8, drawn to method for making semiconductor devices. Affirmation of this election was made in the Response to Restriction Requirement filed 05/31/2005.

Claims 9-16 have been withdrawn from further consideration pursuant to 37 CFR 1.142(b) as being drawn to a non-elected group there being no allowable generic or linking claim.

Applicant has the right to file a divisional application covering the subject matter of the non-elected claims.

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Claim Rejections - 35 USC § 112

4. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

5. Claim(s) 7 is/are rejected under 35 U.S.C. § 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention.

Claim 7 recites the limitation "said at least on lead frame". There is insufficient antecedent basis for this limitation in the claim. Such limitation is not found in the base claim 1.

Claim Rejections - 35 USC § 102

6. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless --

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

(e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.

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7. Claim(s) 1 is rejected under 35 U. S. C. § 102 (b) as being anticipated by US Patent No. 4,703,567 to Moore et al., and US Patent No. 5,011,062 to Nakanishi et al.

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Regarding claim 1, Moore discloses a method for making a semiconductor device/assembly, wherein the method comprising the step of welding ultrasonically a copper foil to an aluminum heat sink, then soldering the formed structure to a heat generating electrical component such as a semiconductor device which may be a Rectifier or the like (col. 1, lines 49-52). See also col. 1, lines 5-65; col. 2, lines 26-54.

Similarly, Nakanishi discloses an ultrasonic welding method for welding an aluminum backplate or heat sink 12 (fig. 1) to a copper buffer or copper foil 10.

Nakanishi is silent about soldering the formed structure to a semiconductor device which includes a substrate and a semiconductor element attached to the substrate.

However, this is inherent since the structure of Nakanishi is definitely for used with a semiconductor element. See col. 1, lines 4-26; col. 2, lines 14-59.

8. Claim(s) 1, 3 are rejected under 35 U. S. C. § 102 (b) as being anticipated by U.S. Patent No. 5,272,375 to Belopolsky.

Regarding claim 1, Belopolsky discloses a method for making a solid state relay, as shown in figs. 1-4, the method comprising the steps of:

- (a) welding ultrasonically a copper foil 5 to a heat sink 6 (col. 4, lines 52-60.;
- (b) soldering a substrate 4 to said copper foil 5; and

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(c) soldering an output switching element 1 to said substrate 4; wherein said copper foil 5 increases solder coverage between said heat sink 6 and said substrate 4, improving a heat transfer from said output switching element 1 to said heat sink 6. See also col. 1, lines 12-34; col. 2, line 25 to col. 6, line 34.

Regarding claim 3, Beloposkky discloses a method wherein step (a) further comprises the step of: welding ultrasonically said copper foil to a non-nickel-plated aluminum heat sink. See col. 4, lines 50-60.

Claim Rejections - 35 U.S.C. § 103

- 9. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 10. Claim(s) 2, 4-6 and 8 are rejected under 35 U.S.C. 103 (a) as being unpatentable over U.S. Patent No. 5,272,375 to Beloposlky, in view of the following remarks.

Regarding claim 2, Beloposlky discloses the method comprising all claimed limitations, except for further soldering at least one lead frame to the substrate; and (d) soldering the output switching element to said at least one lead frame. However, it would have been obvious to one having ordinary skill in the art at the time the invention

was made to modify the invention of Beloposlky to further include such step(s) because it is well known in the art that a semiconductor element can be supported by a lead frame to increase strengthen and also to provide additional connections to the external.

Regarding claims 4-6 and 8, Beloposlky discloses the method(s) obviously comprising all claimed limitations. Note that it would have been an obvious to one of ordinary skill in the art that the time to ultrasonically weld a portion and the power used, as well as the number of passes and the thickness and/or the composition of the copper foil depend on the desired uniformity and/or adhesion between the copper foil and the heat sink, and on the desired application of the device, and that such limitation(s) can be performed with only routine skills in the art. See also col.5, line 28 to col. 8, line 43.

Conclusion

- 11. A shortened statutory period for response to this action is set to expire 3 (three) months and 0 (zero) day from the day of this letter. Failure to respond within the period for response will cause the application to become abandoned (see M.P.E.P 710.02(b)).
- 12. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Dao H. Nguyen whose telephone number is (571)272-1791. The examiner can normally be reached on Monday-Friday, 9:00 AM 6:00 PM. If attempts to reach the examiner by telephone are unsuccessful, the examiner's

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supervisor, David Nelms can be reached on (571)272-1787. The fax numbers for all communication(s) is 703-872-9306.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (571)272-1625.

David Nelms
Supervisory Patent Examiner
Technology Center 2800

Dao H. Nguyen Art Unit 2818 June 27, 2005